

Order 11943



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D350-567-115 Job Sheet 188886



Part No: D350-567-115

Job Qty: 2 ea

Part Name: Replacement Interior Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/19

Job Tracking No:

Due Date: 2/12/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:A New Issue 04-08-24 JLM IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified
by:EC IPP Rev:C 08-10-07 as per revD DD verified by: IPP REV:D 13.10.15 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	2/12/19	2/12/19	0.00	0.00	Start Up Stores/Pkg-2		JAN 24 2019
110	Packaging	2 pcs	2/12/19	2/12/19	0.00	0.00	Packaging1-3		69 DAS
120	QC	2 pcs	2/12/19	2/12/19	0.00	0.00	QC4		889 DAS 46
130	Packaging	2 pcs	2/12/19	2/12/19	0.00	0.00	Packaging3-1		46 9-89 DAS
135	DC	2 pcs	2/12/19	2/12/19	0.00	0.00	DC		9-89 DAS
140	QC21-FG	2 Ea	2/12/19	2/12/19	0.00	0.00	QC21		MAR 13 2019 70 9-89

Part Op 130 - Identify and pack for shipping as per PPP D350-567-115 Location:FG032
Descriptions: 135 - Photocopy bluefile and create labels per PPP D350-567-115 CHG005

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	8 Ea (4 ea)	90-Start up Operation	5112901
AN526C632R12	Screw	18 Ea (9 ea)	90-Start up Operation	5095436
D2463-0530	1/2" Seal-53"	2 pcs (1 ea)	90-Start up Operation	5131503X1
D3293-1	Doubler For Interior Window For -111	2 pcs (1 ea)	90-Start up Operation	5123958X1
D3294-1	Bracket For Interior Window For -115	2 Ea (1 ea)	90-Start up Operation	5133544X1
D3295-041	Replacement Interior Window For -111	2 pcs (1 ea)	90-Start up Operation	5138610
D3296-041	Replacement Interior Door For -111	2 Ea (1 ea)	90-Start up Operation	5131109
D5420-1	Doubler Plate	2 pcs (1 ea)	90-Start up Operation	5133772X1
DT8439	Template	2 (1 ea)	90-Start up Operation	5136133X1
MS20426AD3-5	Rivet	16 Ea (8 ea)	90-Start up Operation	74533
MS20470AD4-5	Rivet, Universal Head	4 Ea (2 ea)	90-Start up Operation	5134218
MS20470AD4-6	Rivet, Universal Head	230 Ea (115 ea)	90-Start up Operation	5147499
MS20470AD4-7	Rivet, Universal Head	30 Ea (15 ea)	90-Start up Operation	5126625
MS21042L06	Nut	18 Ea (9 ea)	90-Start up Operation	5071662
MS21062L3	Nut Plate	8 Ea (4 ea)	90-Start up Operation	5065260
NAS1149DN632J	Washer	18 pcs (9 ea)	90-Start up Operation	5024412X1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-4A	8	155	0
	AN526C632R12	18	206	0
	D2463-0530	2	15	0
	D3293-1	2	8	0
	D3294-1	2	8	0
	D3295-041	2	10	0
	D3296-041	2	9	0
	D5420-1	2	20	0
	DT8439	2	0	0
	MS20426AD3-5	16	1,459	0
	MS20470AD4-5	4	2,281	0
	MS20470AD4-6	230	919	0
	MS20470AD4-7	30	1,475	0
	MS21042L06	18	166	0
	MS21062L3	8	47	0
	NAS1149DN632J	18	577	0

Part Specifications

Specifications could not be found.

Plex 1/16/19 11:38 AM Dart.Macdonald.Dara



DART Aerospace Ltd.
1270 Aberdeen Street
Newellesbury, ON K8A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S161253



Part: D350-567-115

Job No: 188886

Serial No/Batch: S161253

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue Fed FAA STC SH989NE



007702

Ship Via:

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Part Op **120** - QC4- 100% Inspect kits for completeness
 Descriptions: **130** - Identify and pack for shipping as per PPP D350-567-115 Location:FG032
135 - Document Control - Photocopy bluefile and create labels per PPP D350-567-115 CHG005
140 - QC21- Final Inspection - Work Order Release

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	8 Ea (4 ea)	90-Start up Operation	5112901
AN526C632R12	Screw	18 Ea (9 ea)	90-Start up Operation	5095436
D2463-0530	1/2" Seal-53"	2 pcs (1 ea)	90-Start up Operation	5131503x1
D3293-1	Doubler For Interior Window For -111	2 pcs (1 ea)	90-Start up Operation	5149140x1
D3294-1	Bracket For Interior Window For -115	2 Ea (1 ea)	90-Start up Operation	
D3295-041	Replacement Interior Window For -111	2 pcs (1 ea)	90-Start up Operation	5138610x1
D3296-041	Replacement Interior Door For -111	2 Ea (1 ea)	90-Start up Operation	
D5420-1	Doubler Plate	2 pcs (1 ea)	90-Start up Operation	5136133
MS20426AD3-5	Rivet	16 Ea (8 ea)	90-Start up Operation	F4533
MS20470AD4-5	Rivet, Universal Head	4 Ea (2 ea)	90-Start up Operation	5134218
MS20470AD4-6	Rivet, Universal Head	230 Ea (115 ea)	90-Start up Operation	5147499
MS20470AD4-7	Rivet, Universal Head	30 Ea (15 ea)	90-Start up Operation	5048900
MS21042L06	Nut	18 Ea (9 ea)	90-Start up Operation	5071662x9 5148666
MS21062L3	Nut Plate	8 Ea (4 ea)	90-Start up Operation	5065260
NAS1149DN632J	Washer	18 pcs (9 ea)	90-Start up Operation	5145518

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90-Start up Operation

AN3-4A 8 354 8

Allocated Container Detail

Qty	Container No	Location	Init
8	S147531	st350	_____

AN526C632R12 18 143 18

Allocated Container Detail

Qty	Container No	Location	Init
18	S147532	st327	_____

D2463-0530 2 25 1

Allocated Container Detail

Qty	Container No	Location	Init
1	s131503	st008	_____

D3293-1 2 13 1

Allocated Container Detail

Qty	Container No	Location	Init
1	s123958	st435	_____

D3294-1 2 1 1

Allocated Container Detail

Qty	Container No	Location	Init
1	s133544	st435	_____

D3295-041 2 15 2

Allocated Container Detail

Qty	Container No	Location	Init
2	S147533	st436	_____

D3296-041 2 14 2

Allocated Container Detail

Qty	Container No	Location	Init
1	S131109	st436	_____
1	S143101	st436	_____

D5420-1 2 25 2

Allocated Container Detail

Qty	Container No	Location	Init
1	S133377	st162	_____
1	S147534	st162	_____

MS20426AD3-5 16 1,307 16

Allocated Container Detail

Qty	Container No	Location	Init
16	S147535	st312	_____

MS20470AD4-5 4 2,127 4

Allocated Container Detail

Qty	Container No	Location	Init
4	S147536	st310	_____

MS20470AD4-6 230 1,612 230

Allocated Container Detail

Qty	Container No	Location	Init
230	S147537	st310	_____

MS20470AD4-7	30	1,370	30
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Allocated Container Detail

Qty	Container No	Location	Init
30	S147538	st310	_____

MS21042L06	18	285	18
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Allocated Container Detail

Qty	Container No	Location	Init
18	S147539	st303	_____

MS21062L3	8	19	8
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Allocated Container Detail

Qty	Container No	Location	Init
8	S147541	st300	_____

NAS1149DN632J	18	496	18
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Allocated Container Detail

Qty	Container No	Location	Init
8	S024482	st265	_____

10	S147545	st265	_____
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Part Specifications

Specifications could not be found.

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120	QC	2 pcs	2/12/19	2/12/19	0.00	0.00	QC4		
130	Packaging	2 pcs	2/12/19	2/12/19	0.00	0.00	Packaging3-1		
135	DC	2 pcs	2/12/19	2/12/19	0.00	0.00	DC		
140	QC21-FG	2 Ea	2/12/19	2/12/19	0.00	0.00	QC21		

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D3293-1	Doubler For Interior Window For -111	2 pcs (1 ea)	90-Start up Operation	5123958X1
D3294-1	Bracket For Interior Window For -115	2 Ea (1 ea)	90-Start up Operation	D133544X1
D3295-041	Replacement Interior Window For -111	2 pcs (1 ea)	90-Start up Operation	5138610
D3296-041	Replacement Interior Door For -111	2 Ea (1 ea)	90-Start up Operation	5131109
D5420-1	Doubler Plate	2 pcs (1 ea)	90-Start up Operation	5133722X1
DT8439	Template	2 (1 ea)	90-Start up Operation	5136133X1
MS20426AD3-5	Rivet	16 Ea (8 ea)	90-Start up Operation	54533
MS20470AD4-5	Rivet, Universal Head	4 Ea (2 ea)	90-Start up Operation	5134216
MS20470AD4-6	Rivet, Universal Head	230 Ea (115 ea)	90-Start up Operation	5147499
MS20470AD4-7	Rivet, Universal Head	30 Ea (15 ea)	90-Start up Operation	5126625
MS21042L06	Nut	18 Ea (9 ea)	90-Start up Operation	5071662
MS21062L3	Nut Plate	8 Ea (4 ea)	90-Start up Operation	5065260
NAS1149DN632J	Washer	18 pcs (9 ea)	90-Start up Operation	5024472X1